

SERIES LS9000T IMPACT RESISTANT, 2 AND 3 TRACK LIFT AND SLIDE DOOR WITH OR WITHOUT EXTERIOR/INTERIOR POCKET

FLORIDA PRODUCT APPROVAL #27479

DESIGN PRESSURE RATING	IMPACT RATING	APPROVED FOR HVHZ
VARIES PER SIZE, SEE TABLE 1	LARGE & SMALL MISSILE IMPACT RESISTANT	FOR HVHZ

1) THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).

2) SHUTTERS ARE NOT REQUIRED WHEN USED IN WIND-BORNE DEBRIS REGIONS. FOR INSULATED GLASS INSTALLATIONS ABOVE 30' IN THE HVHZ, THE OUTBOARD LITE (CAP) MUST TEMPERED .

3) FOR MASONRY APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED MASONRY ANCHORS.

4) ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND SECURED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER, (EOR) OR ARCHITECT OF RECORD, (AOR).

5) ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO. USE ANCHORS OF SUFFICIENT LENGTH TO ACHIEVE REQUIRED MIN. EMBEDMENT. INSTALLATION ANCHORS SHOULD BE SEALED. OVERALL SEALING & FLASHING STRATEGY FOR WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.

6) 1/4" MAX. SHIMS ARE REQUIRED AT EACH ANCHOR LOCATION WHERE THE PRODUCT IS NOT FLUSH TO THE SUBSTRATE. USE SHIMS CAPABLE OF TRANSFERRING APPLIED LOADS.

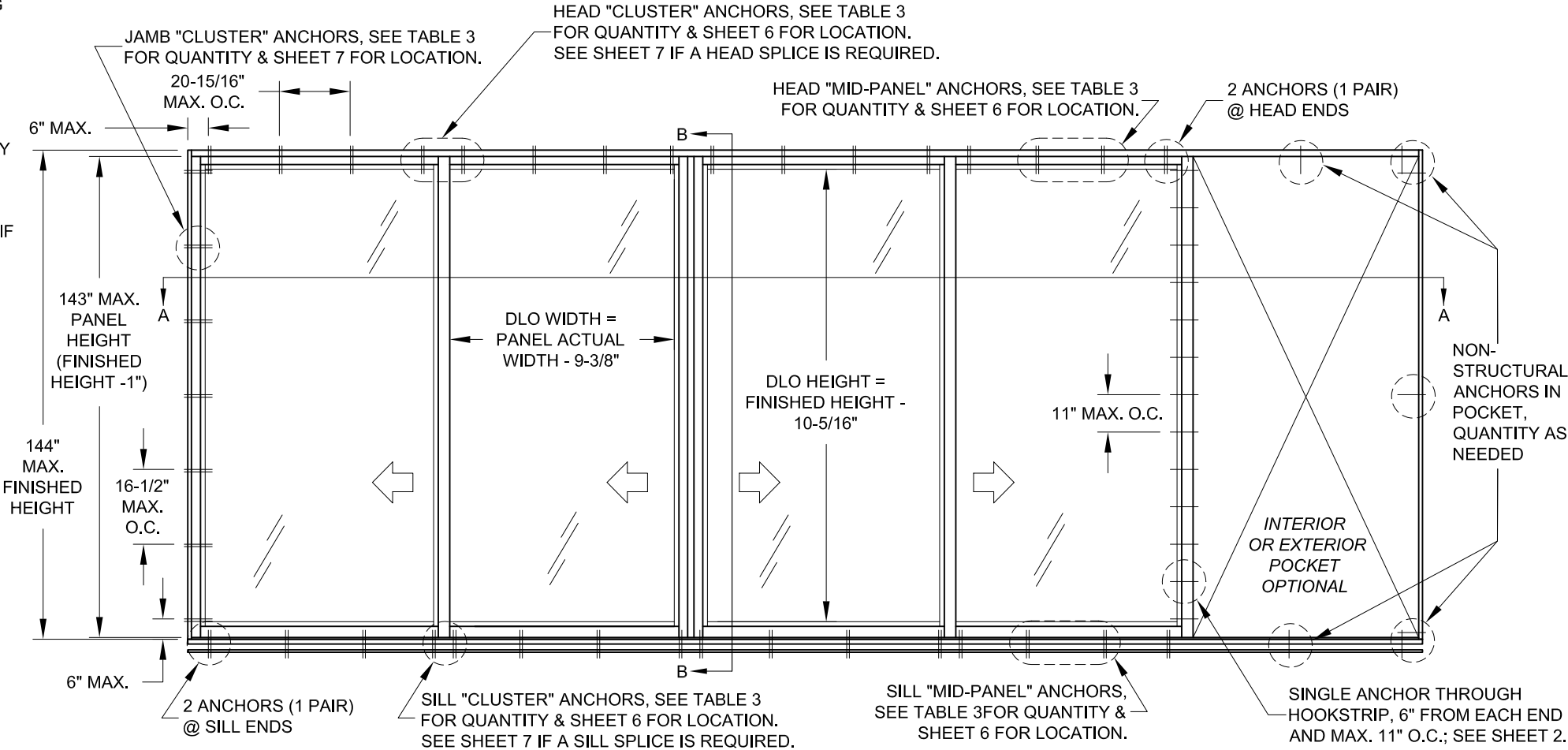
7) DESIGN PRESSURES:
A. NEGATIVE DESIGN LOADS BASED ON STRUCTURAL & CYCLE TESTING AND GLASS PER ASTM E1300.
B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE, STRUCTURAL & CYCLE TESTING AND GLASS PER ASTM E1300.
C. DESIGN LOADS ARE BASED ON ALLOWABLE STRESS DESIGN, ASD.

8) THE ANCHORAGE METHODS SHOWN HAVE BEEN DESIGNED TO RESIST THE WINDLOADS CORRESPONDING TO THE REQUIRED DESIGN PRESSURE. THE 33-1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. THE 1.6 LOAD DURATION FACTOR WAS USED FOR THE EVALUATION OF ANCHORS INTO WOOD. ANCHORS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE FOR CORROSION RESISTANCE.

9) METAL SUBSTRATE TO MEET MIN. STRENGTH AND THICKNESS REQUIREMENTS PER CURRENT FLORIDA BUILDING CODE AND TO BE REVIEWED BY THE AUTHORITY HAVING JURISDICTION.

10) REFERENCES: TEST REPORT NCTL 210-4014-02 & FTL 17-7538; ELCO ULTRACON NOA; ELCO CRETEFLEX NOA; ELCO AGGRE-GATOR NOA; NATIONAL DESIGN SPECIFICATION FOR WOOD CONSTRUCTION, ANSI/AF&PA NDS & ALUMINUM DESIGN MANUAL

11) APPLICABLE EGRESS REQUIREMENTS TO BE REVIEWED BY BUILDING OFFICIAL.



XXXXP ELEVATION (AS TESTED)

TABLE 1:

Design Pressure (lbs/ft ²)													
Nominal Panel Width	Panel DLO Width	Finished Height											
		80"		96"		108"		120"		132"		144"	
24"	17.670"	+70.0	-70.0	+70.0	-70.0	+70.0	-70.0	+70.0	-70.0	+70.0	-70.0	+70.0	-70.0
36"	29.670"	+70.0	-70.0	+70.0	-70.0	+70.0	-70.0	+70.0	-70.0	+70.0	-70.0	+68.6	-68.6
48"	41.670"	+70.0	-70.0	+70.0	-70.0	+70.0	-70.0	+67.5	-67.5	+60.0	-60.0	+54.0	-54.0
54"	47.670"	+70.0	-70.0	+70.0	-70.0	+70.0	-70.0	+61.9	-61.9	+54.9	-54.9	+49.2	-49.2
60"	53.670"	+70.0	-70.0	+70.0	-70.0	+66.5	-66.5	+57.6	-57.6	+50.8	-50.8	+45.5	-45.5
66"	59.670"	+70.0	-70.0	+70.0	-70.0	+62.8	-62.8	+54.2	-54.2	+47.6	-47.6	+42.5	-42.5
72"	65.670"	+70.0	-70.0	+70.0	-70.0	+60.0	-60.0	+51.4	-51.4	+45.0	-45.0	+40.0	-40.0

UNLIMITED NUMBER OF PANELS IN ANY 2-TRACK OR 3-TRACK CONFIGURATION WITH OR WITHOUT INT./EXT. POCKETS ARE APPROVED AS LONG AS INDIVIDUAL NOMINAL PANEL WIDTH DOES NOT EXCEED MAXIMUM TESTED PANEL WIDTH OF 72" AND TESTED FINISHED HEIGHT OF 144" IS NOT EXCEEDED.

ADDITIONALLY, FOR INSTALLATIONS IN THE HVHZ, MAXIMUM FRAME AREA OF 447.75 SQUARE FEET MAY NOT BE EXCEEDED.

- GENERAL NOTES..... 1
ELEVATIONS..... 1
DESIGN PRESSURES..... 1
X-SECTION/GLAZING DETAILS..... 2
ANCHOR SPECIFICATIONS..... 2
INSTALLATION..... 3
ANCHOR QUANTITIES..... 3
PARTS LIST..... 4
EXTRUSION PROFILES..... 4
CORNER ASSEMBLY..... 5
ANCHOR LOCATIONS..... 6
ANCHOR LOCATIONS @ SPLICE... 7

Revision: ADDED SHEET 7, SPLICE INFO AND ULTRACON+ ANCHORS. - JR - 10/07/20

PREPARED BY A. LYNN MILLER
1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941) 480-1600

REGISTRATION #29296
COPYRIGHT © 2020 WINDOOR, INC., LIMITED
LICENSE TO MAKE COPIES FOR PERMITTING.

06/01/18
Date

06/01/18
Date

JENS ROSOWSKI
By

9000LM-FPA-1
No.

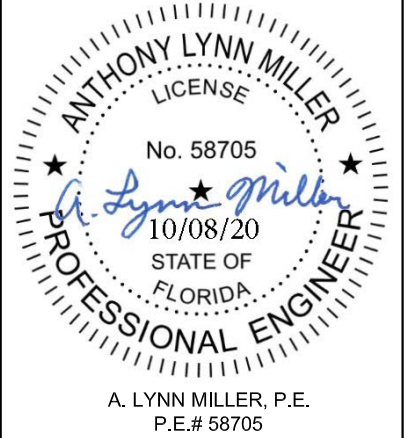
1 OF 7
Sheet

LS9000T-LM
Series

WINDOOR®
INCORPORATED
WINDOOR INCORPORATED
104 TRIPLE DIAMOND BLVD
N. VENICE, FL 34275
(833) 554-5432

ALUMINUM LIFT AND SLIDE DOOR (LM)

GENERAL NOTES & ELEVATION



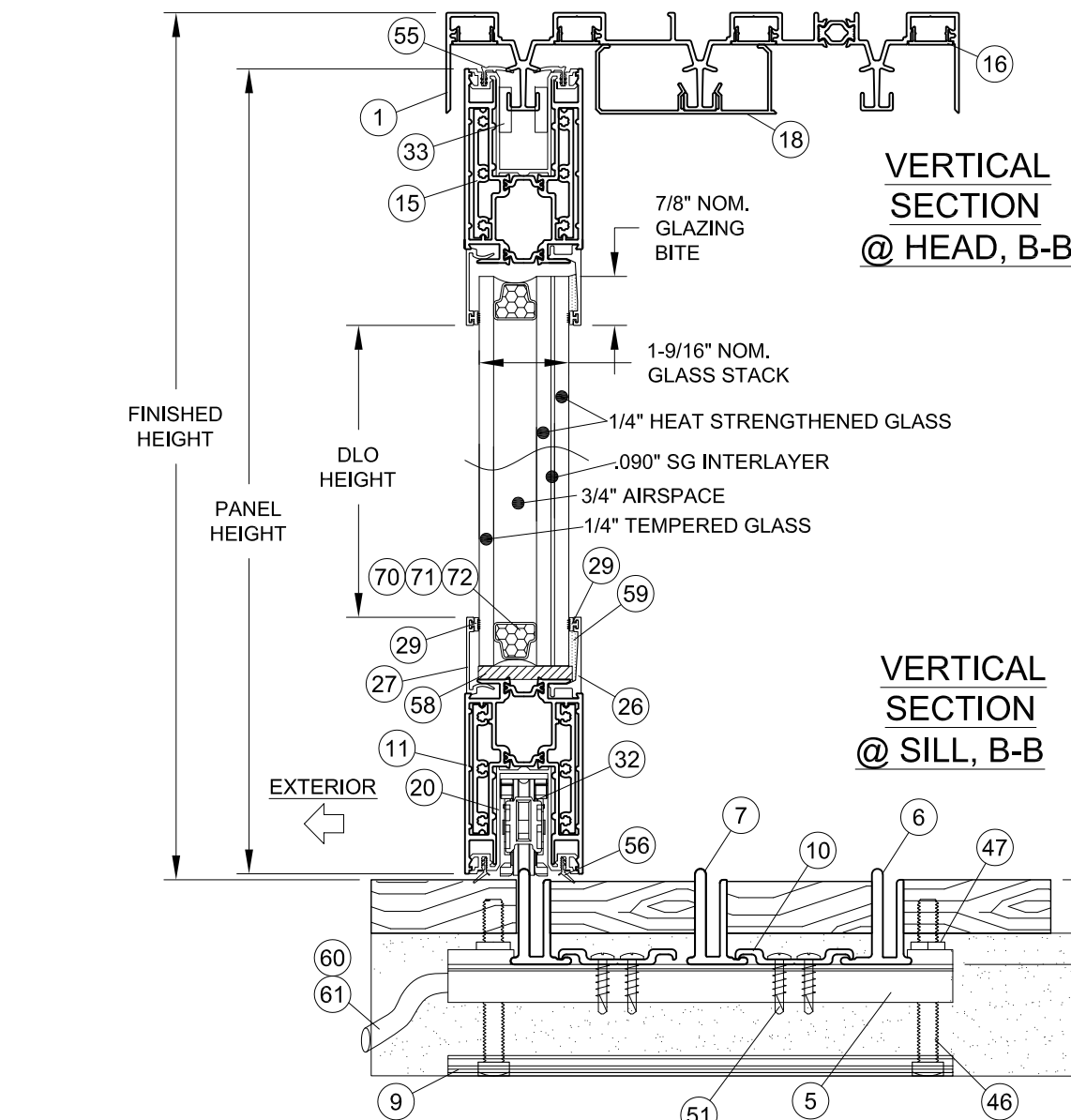
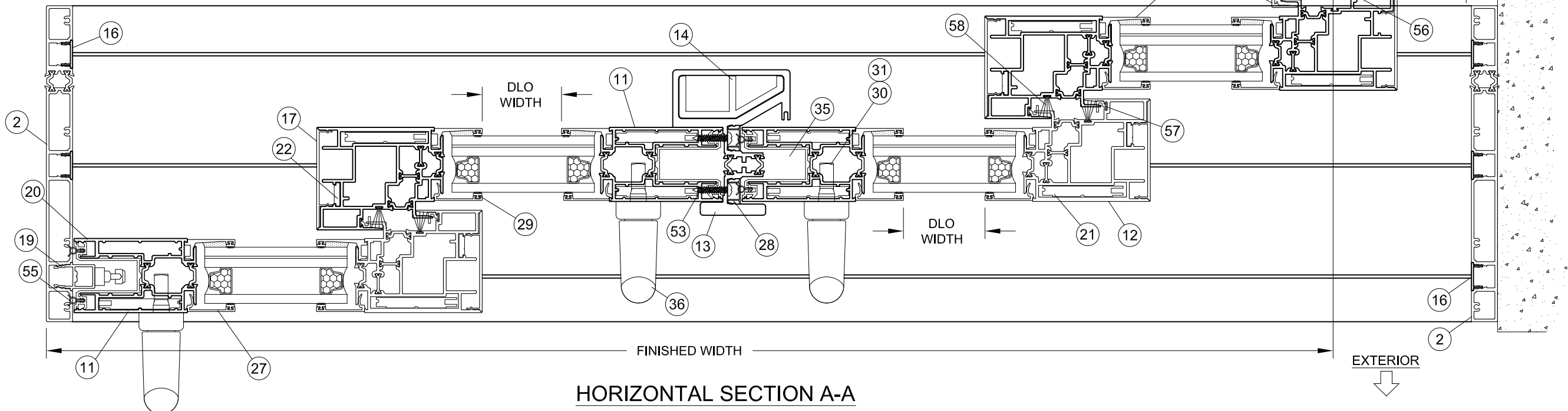


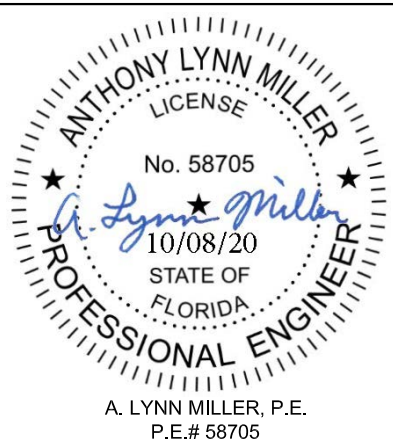
TABLE 2:

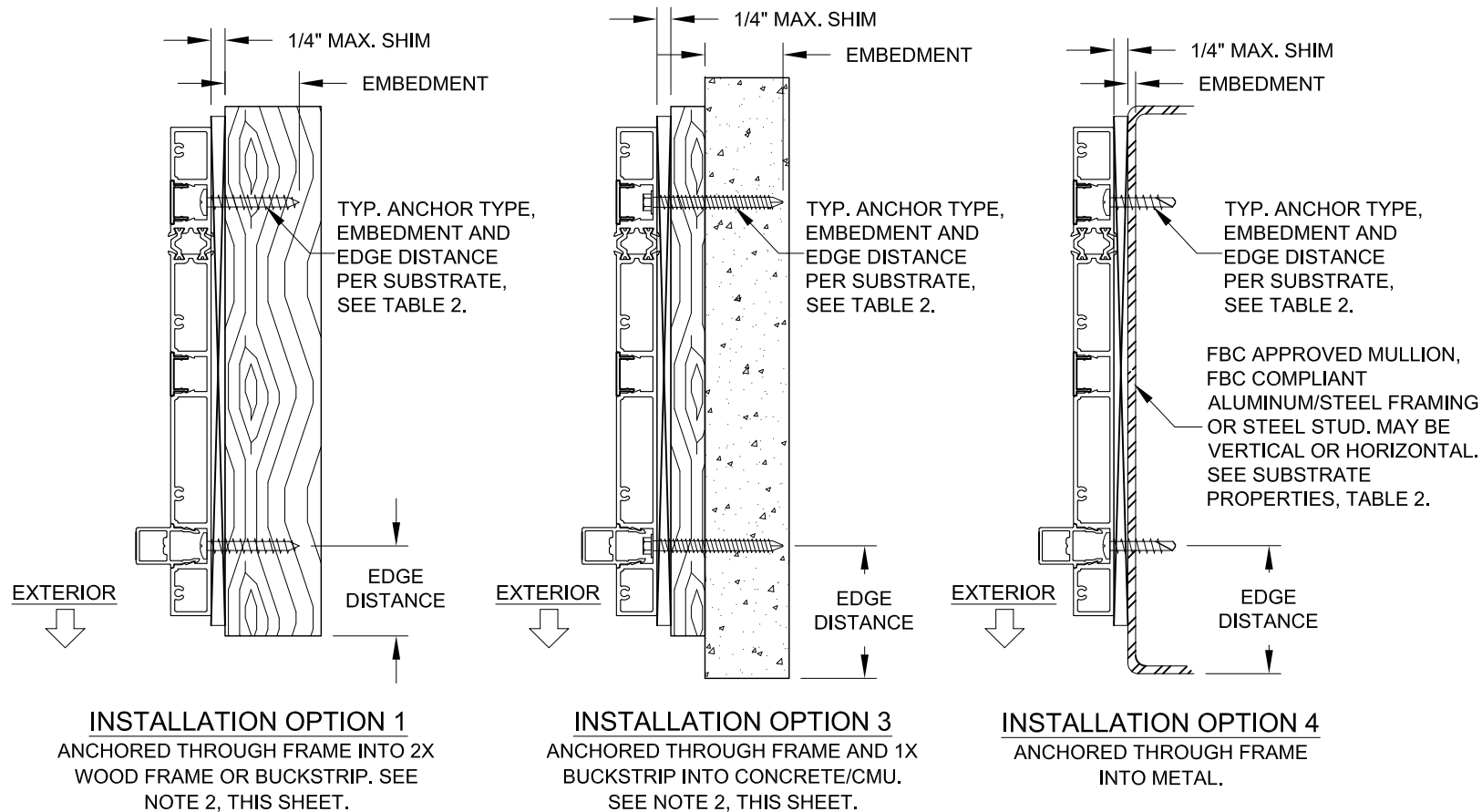
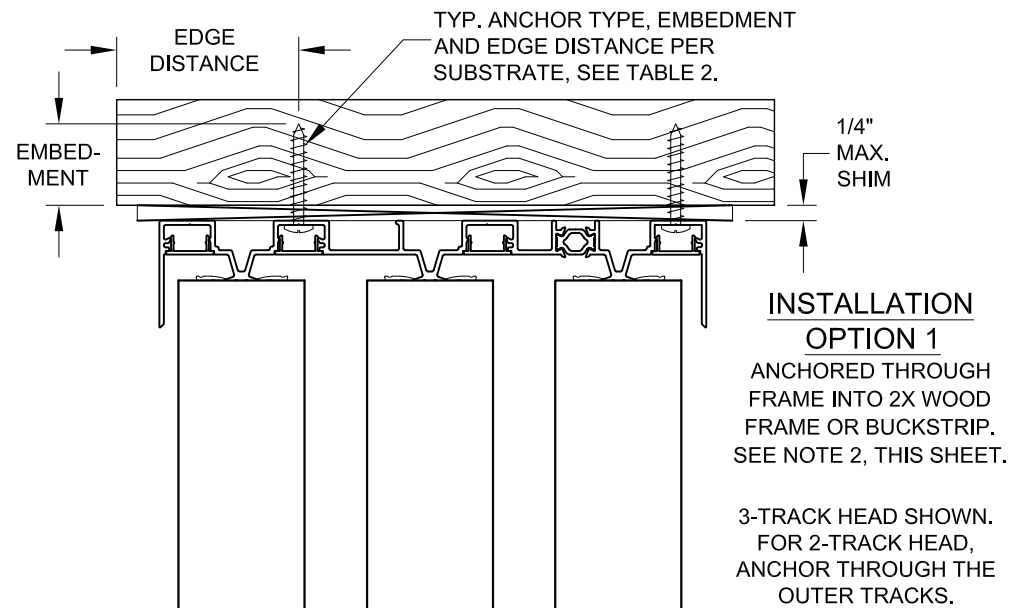
Anchor	Substrate	Anchor Location on Frame	Min. Edge Distance	Min. Embedment
#14 Steel, 18-8 or 410 SS Screw (min. 3 threads beyond metal substrate)	Southern Pine (SG=0.55)	All	5/8"	1-3/8"
	Aluminum, 6063-T5 min.	All	3/8"	1/8"
	A36 Steel	All	3/8"	0.063"
	Steel Stud, Gr. 33 min.	All	3/8"	0.057" (16 Ga)
1/4" Steel Ultracon	Concrete (min. 2.85 ksi)	All	1-5/8"	1-3/4"
	Grouted or Ungouted CMU, (ASTM C-90)	Jamb/Hookstrip	1-5/8"	1-1/4"
	Southern Pine (SG=0.55)	All	1"	1-3/8"
1/4" Steel Ultracon+	Concrete (min. 3.0 ksi)	Head/Sill/Jamb	1-7/8"	1-3/4"
	Concrete (min. 3.0 ksi)	Hookstrip	1-1/8"	1-3/4"
	Grouted or Ungouted CMU, (ASTM C-90)	Jamb/Hookstrip	1"	1-1/4"
	P.T. Southern Pine (SG=0.55)	Head/Sill/Jamb	1"	1-3/8"
1/4" 410 SS CreteFlex	Concrete (min. 3.35 ksi)	All	1-5/8"	1-3/4"
	Grouted or Ungouted CMU, (ASTM C-90)	Jamb/Hookstrip	1-5/8"	1-1/4"
	Southern Pine (SG=0.55)	All	1"	1-3/8"
1/4" Steel AggreGator	Concrete (min. 2.22 ksi)	All	1-1/2"	1-3/8"
	Grouted or Ungouted CMU, (ASTM C-90)	Jamb/Hookstrip	2"	1-1/4"
	Southern Pine (SG=0.55)	All	1"	1-3/8"



Revision: **ADDED ULTRACON+ ANCHORS. - JR - 10/07/20**

WINDOOR® INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD N. VENICE, FL 34275 (833) 554-5432	PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296 COPYRIGHT © 2020 WINDOOR, INC., LIMITED LICENSE TO MAKE COPIES FOR PERMITTING.	Date: 06/01/18 By: JENS ROSOWSKI No. 9000LM-FPA-1 DWG. 2 OF 7 Sheet LS9000T-LM	Rev. C 9000LM-FPA-1
	ALUMINUM LIFT AND SLIDE DOOR (LM)			
	X-SECTION & ANCHOR TABLE			
	LS9000T-LM			





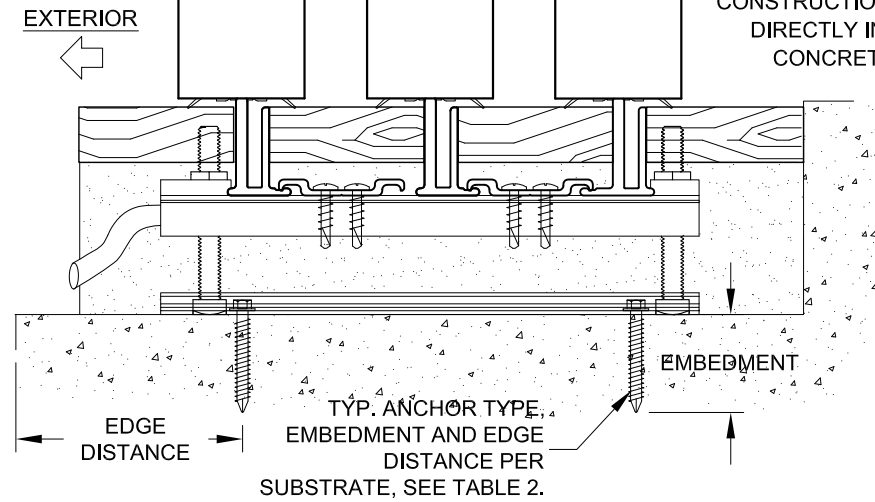
HORIZONTAL SECTION A-A

TABLE 3:

Anchor Pair Quantities Required																			
Nominal Panel Width	Panel DLO Width	80" Finished Height			96" Finished Height			108" Finished Height			120" Finished Height			132" Finished Height			144" Finished Height		
		Head and Sill		@ Jamb	Head and Sill		@ Jamb	Head and Sill		@ Jamb	Head and Sill		@ Jamb	Head and Sill		@ Jamb	Head and Sill		@ Jamb
		@ Mid-panel	Cluster @ Stile		@ Mid-panel	Cluster @ Stile		@ Mid-panel	Cluster @ Stile		@ Mid-panel	Cluster @ Stile		@ Mid-panel	Cluster @ Stile		@ Mid-panel	Cluster @ Stile	
24"	17.67"	0	2	6	0	2	7	0	2	7	0	2	8	0	2	9	0	2	9
36"	29.67"	1	2	6	1	2	7	1	2	7	1	3	8	1	3	9	1	3	9
48"	41.67"	1	2	6	1	3	7	1	3	7	1	3	8	1	3	9	1	3	9
54"	47.67"	2	2	6	2	3	7	2	3	7	2	3	8	2	3	9	2	3	9
60"	53.67"	2	2	6	2	3	7	2	3	7	2	3	8	2	3	9	2	3	9
66"	59.67"	2	2	6	2	3	7	2	3	7	2	3	8	2	3	9	2	3	9
72"	65.67"	2	2	6	2	3	7	2	3	7	2	3	8	2	3	9	2	3	9

NOTES:

- 1) USE ONLY SUBSTRATE-APPROPRIATE ANCHORS LISTED ON TABLE 2. FOLLOW EMBEDMENT AND EDGE DISTANCE LIMITS. ANY INSTALLATION OPTION SHOWN MAY BE USED ON ANY SIDE OF THE DOOR.
- 2) MASONRY ANCHORS MAY BE USED INTO WOOD AS PER TABLE 2. ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD.
- 3) 3-TRACK SHOWN, 2-TRACK SIMILAR, SEE ANCHOR O.C. ON SHEET 6 & 7. ANCHORS SHOWN IN DETAILS REPRESENT A PAIR OF ANCHORS.



VERTICAL SECTION B-B

Revision:	

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600		REGISTRATION #29296 COPYRIGHT © 2020 WINDOOR, INC., LIMITED LICENSE TO MAKE COPIES FOR PERMITTING.		06/01/18 Date		JENS ROSOWSKI By		9000LM-FPA-1 DWG No.		C Rev.	
WINDOOR [®] INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD N. VENICE, FL 34275 (833) 554-5432		ALUMINUM LIFT AND SLIDE DOOR (LM)		INSTALLATION & ANCHOR QTY.		3 OF 7 Sheet		LS9000T-LM		Title	

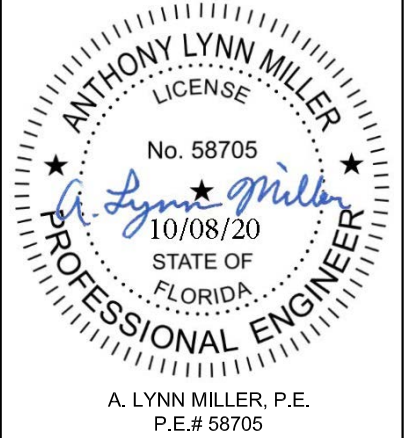
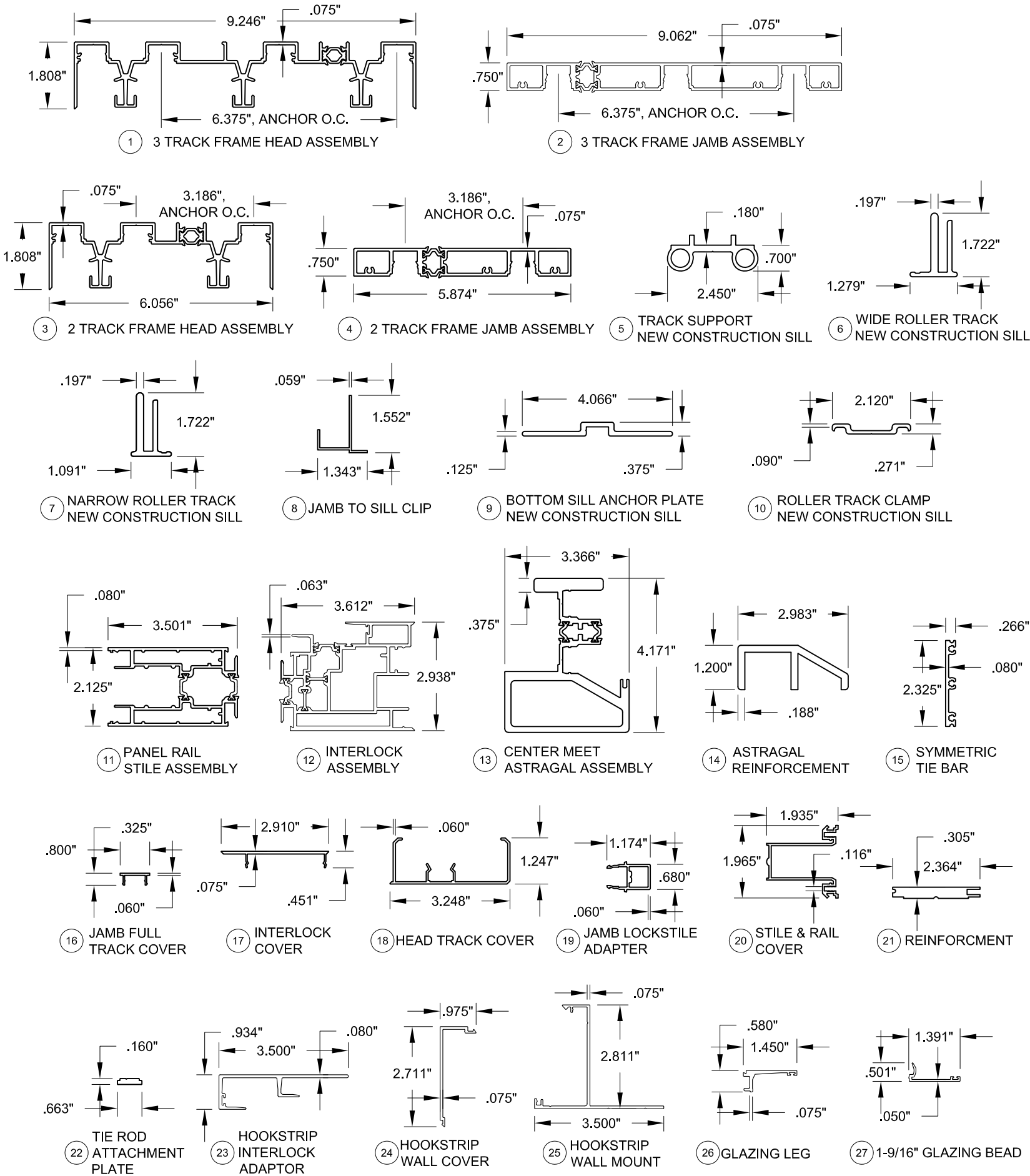
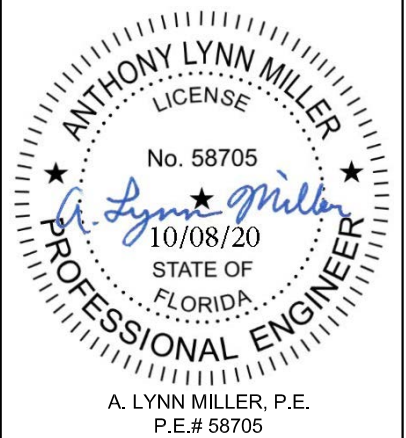


TABLE 5:

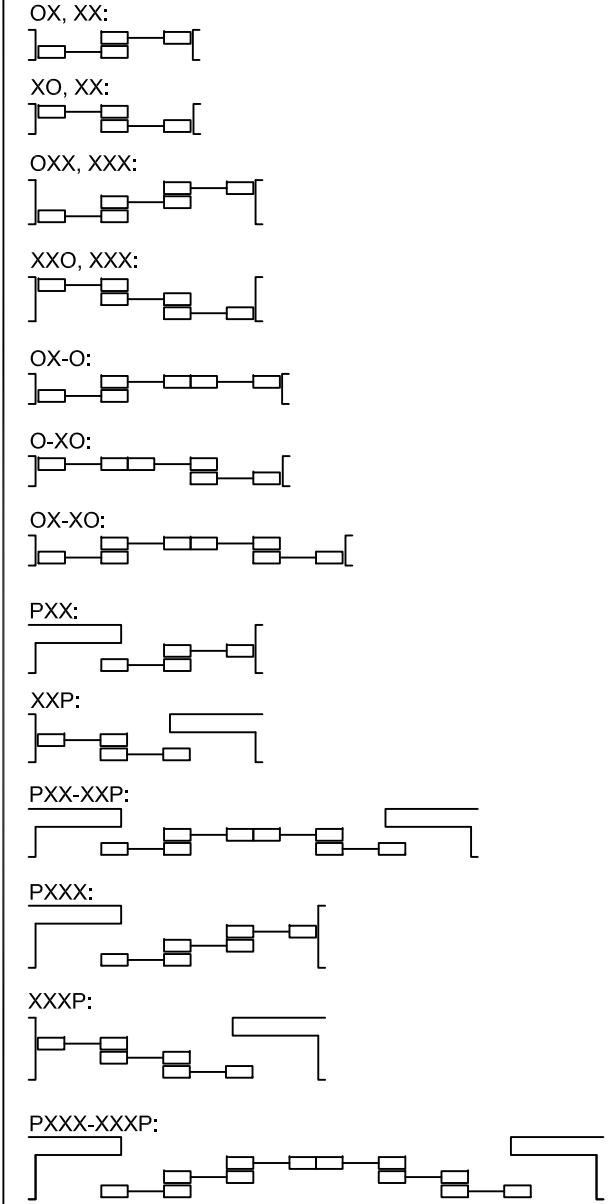
BILL OF MATERIAL			
NO.	PART NO.	DESCRIPTION	MATERIAL
1	25050	3 TRACK FRAME HEAD	6063-T6
2	25053	3 TRACK FRAME JAMB	6063-T6
3	25049	2 TRACK FRAME HEAD	6063-T6
4	25052	2 TRACK FRAME JAMB	6063-T6
5	25045	TRACK SUPPORT NEW CONSTRUCTION SILL	6063-T6
6	25039	WIDE ROLLER TRACK NEW CONSTRUCTION SILL	6063-T6
7	25038	NARROW ROLLER TRACK NEW CONSTRUCTION SILL	6063-T6
8	25042	JAMB TO SILL CLIP	6063-T6
9	25037	BOTTOM SILL ANCHOR PLATE NEW CONSTRUCTION SILL	6063-T6
10	25040	ROLLER TRACK CLAMP NEW CONSTRUCTION SILL	6063-T6
11	25047	PANEL RAIL - STILE ASSEMBLY	6063-T6
12	25048	INTERLOCK ASSEMBLY	6063-T6
13	25051	CENTER MEET ASTRAGAL ASSEMBLY	6063-T6
14	25043	ASTRAGAL REINFORCEMENT	6063-T6
15	25036	SYMMETRIC TIE BAR	6063-T6
16	25029	JAMB FULL TRACK COVER	6063-T6
17	25031	INTERLOCK COVER	6063-T6
18	25027	HEAD TRACK COVER (FULL TRACK)	6063-T6
19	25046	JAMB LOCKSTILE ADAPTER	6063-T6
20	25054	STILE & RAIL COVER	6063-T6
21	25044	REINFORCEMENT	6063-T6
22	25035	TIE ROD ATTACHMENT PLATE	6063-T6
23	25028	HOOKSTRIP INTERLOCK ADAPTOR	6063-T6
24	25055	HOOKSTRIP WALL COVER	6063-T6
25	25056	HOOKSTRIP WALL MOUNT	6063-T6
26	25032	GLAZING LEG	6063-T6
27	25033	1-9/16" GLAZING BEAD	6063-T6
28	25061	ASTRAGAL SCREW COVER	RGD. VINYL
29	GS-VN-06A	GLAZING VINYL #6	VINYL
30	VARIES	GEAR ASSEMBLY, 9000-LSD, STANDARD, INTERLOCK	VARIOUS
31	VARIES	GEAR ASSEMBLY, 9000-LSD, 12' EXTENSION, INTERLOCK	VARIOUS
32	VARIES	ROLLER ASSEMBLY	VARIOUS
33	122023	PILE PAD, .24" X .81" X .70"	
34		INTERLOCK BLADE	
35	VARIES	LOCK/KEEPER ASSEMBLY	VARIOUS
36	VARIES	HANDLE ASSEMBLY, 9000-LSD, STANDARD, INTERLOCK	VARIOUS
45	15027	PLUG, NEW CONSTRUCTION SILL END PLUG	NYLON
46	15009	#3/8-16 FULL THREAD SQUARE/HEX MS	S. STEEL
47	15012	#3/8-16 LEVELING NUT, FOR NC ADJUSTMENT PLATE	S. STEEL
48	15026	PLUG, RETROFIT CONSTRUCTION SILL END PLUG	NYLON
49	15028/9	PLUG, HEAD END PLUG, LEFT/RIGHT	NYLON
51	131091	#10 X 1/2" PH PANHEAD SMS, NEW CONSTRUCTION SILL	S. STEEL
52	131118	#8 X 1 1/8" PH PANHEAD SMS (FRAME ASSEMBLY SCREW)	S. STEEL
53	131014	#8 X 1" SQ PANHEAD SMS (PANEL ASSEMBLY SCREW)	S. STEEL
54	25063	TOP RAIL WEATHERSTRIP	VINYL
55	15017	BOTTOM RAIL WEATHERSTRIP	VINYL
56	25064	INTERLOCK FOLD BULB	VINYL
57	15001	INTERLOCK FINSEAL, .187" X .530"	
58	121001	GLASS SETTING BLOCK	NEOPRENE
59		BACKBEDDING: SIKA 552, DOW 791/983 OR RGS 7700	SILICONE
60	15015	1/2" TUBING	RUBBER
61	15053	TUBING CONNECTION	RUBBER
62	K7000-0002	1/2" END PLUG	NYLON
70		KOMMERLING KODISPACE 4SG TPS IG SPACER	
71		QUANEX IG SUPER SPACER	
72		METAL IG SPACER	



PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600		REGISTRATION #29296 COPYRIGHT © 2020 WINDOOR, INC., LIMITED LICENSE TO MAKE COPIES FOR PERMITTING.		06/01/18 Date		JENS ROSOWSKI By		9000LM-FPA-1 DWG No.		4 OF 7 Sheet		C Rev.	
WINDOOR [®] INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD N. VENICE, FL 34275 (833) 554-5432		ALUMINUM LIFT AND SLIDE DOOR (LM)		BOM & EXTRUSIONS		LS9000T-LM							

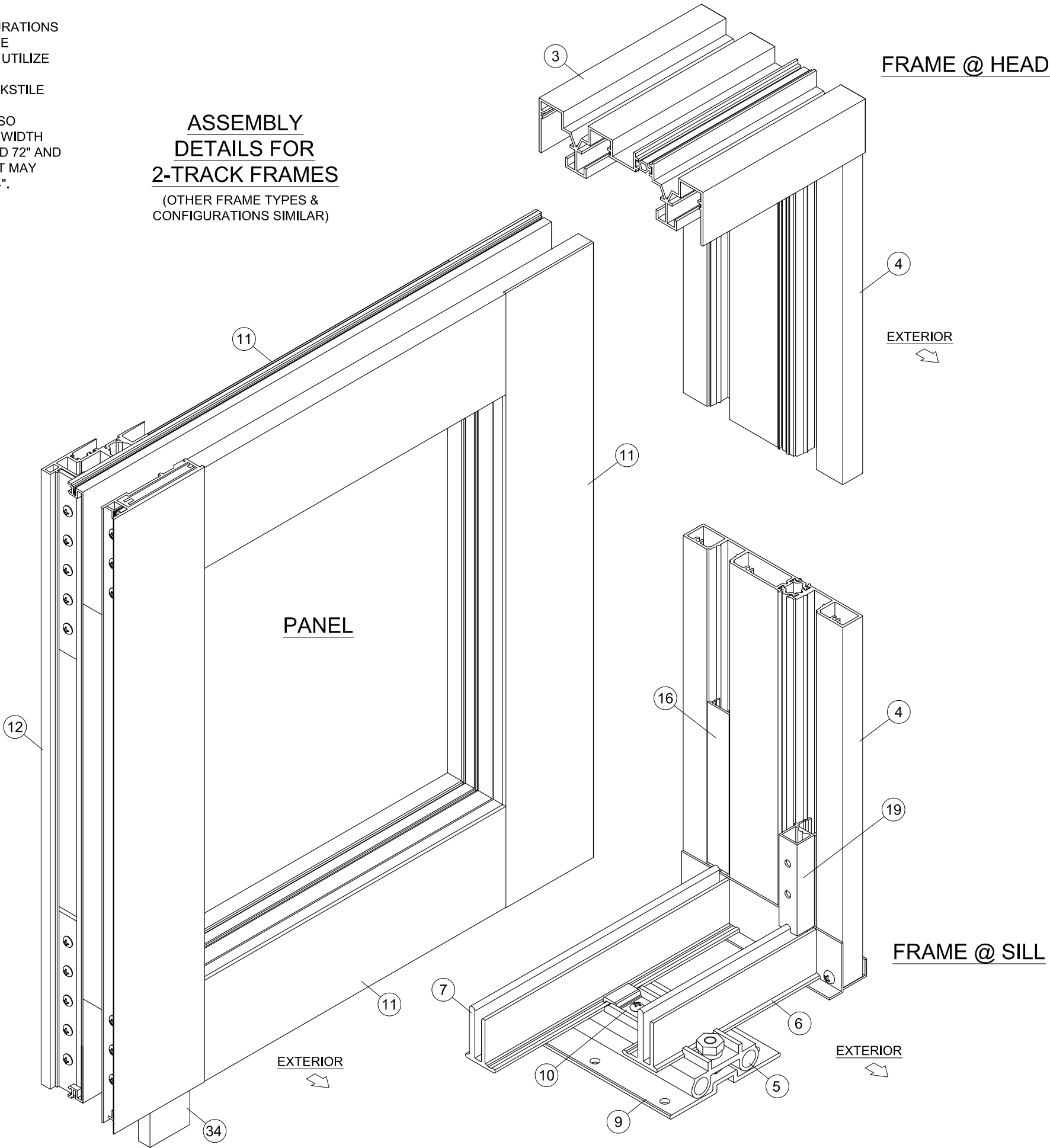


EXAMPLES OF COMMON CONFIGURATIONS:



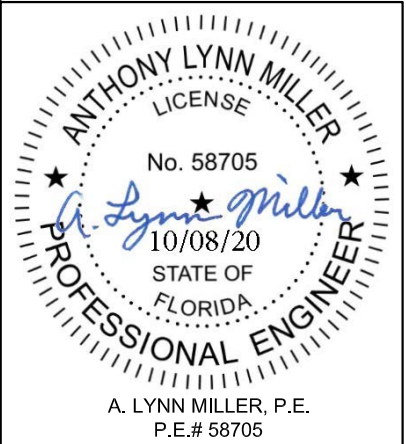
OTHER CONFIGURATIONS ARE ACCEPTABLE PROVIDED THEY UTILIZE TESTED PANEL INTERLOCK, LOCKSTILE AND ASTRAGAL CONDITIONS. ALSO NOMINAL PANEL WIDTH MAY NOT EXCEED 72" AND FINISHED HEIGHT MAY NOT EXCEED 144".

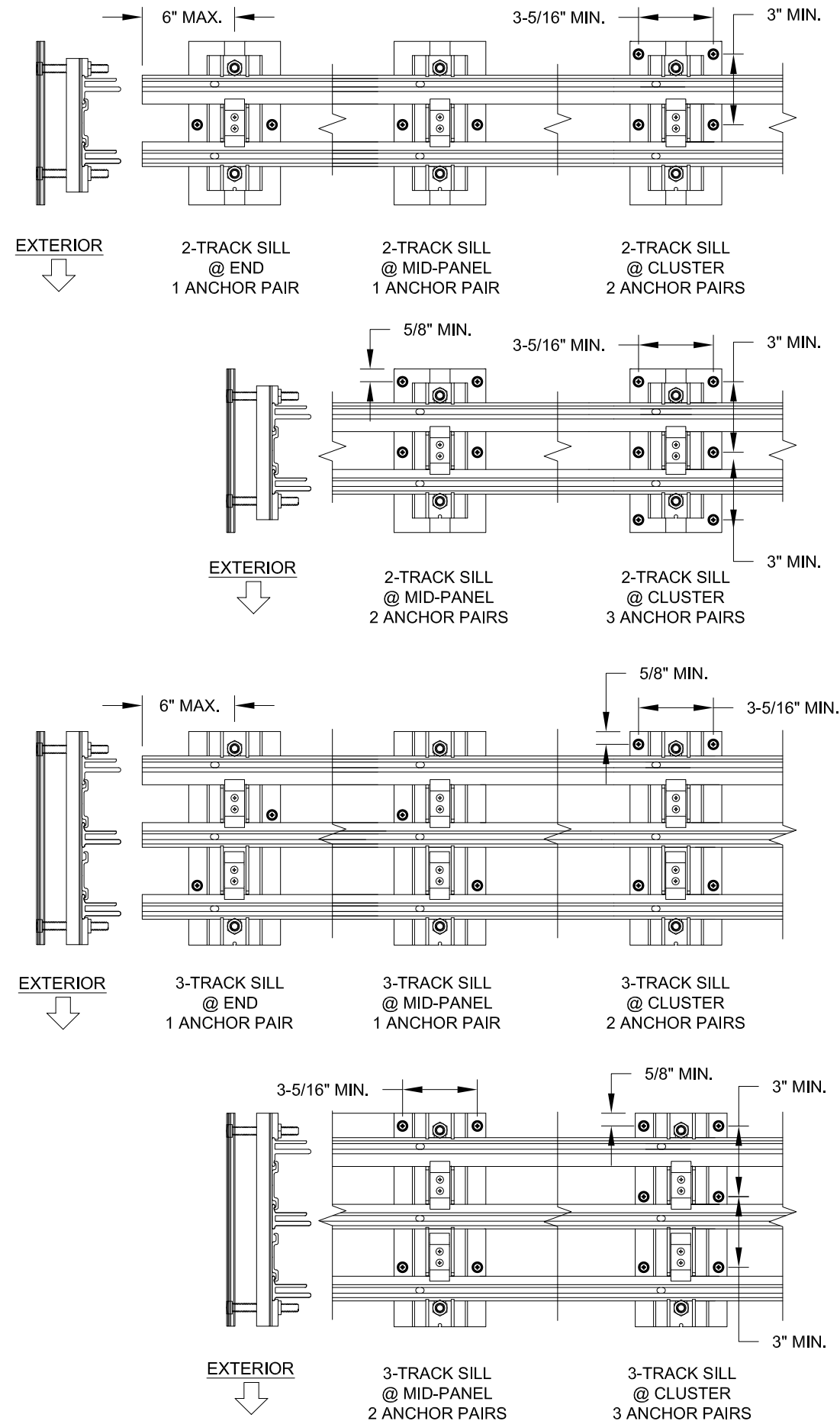
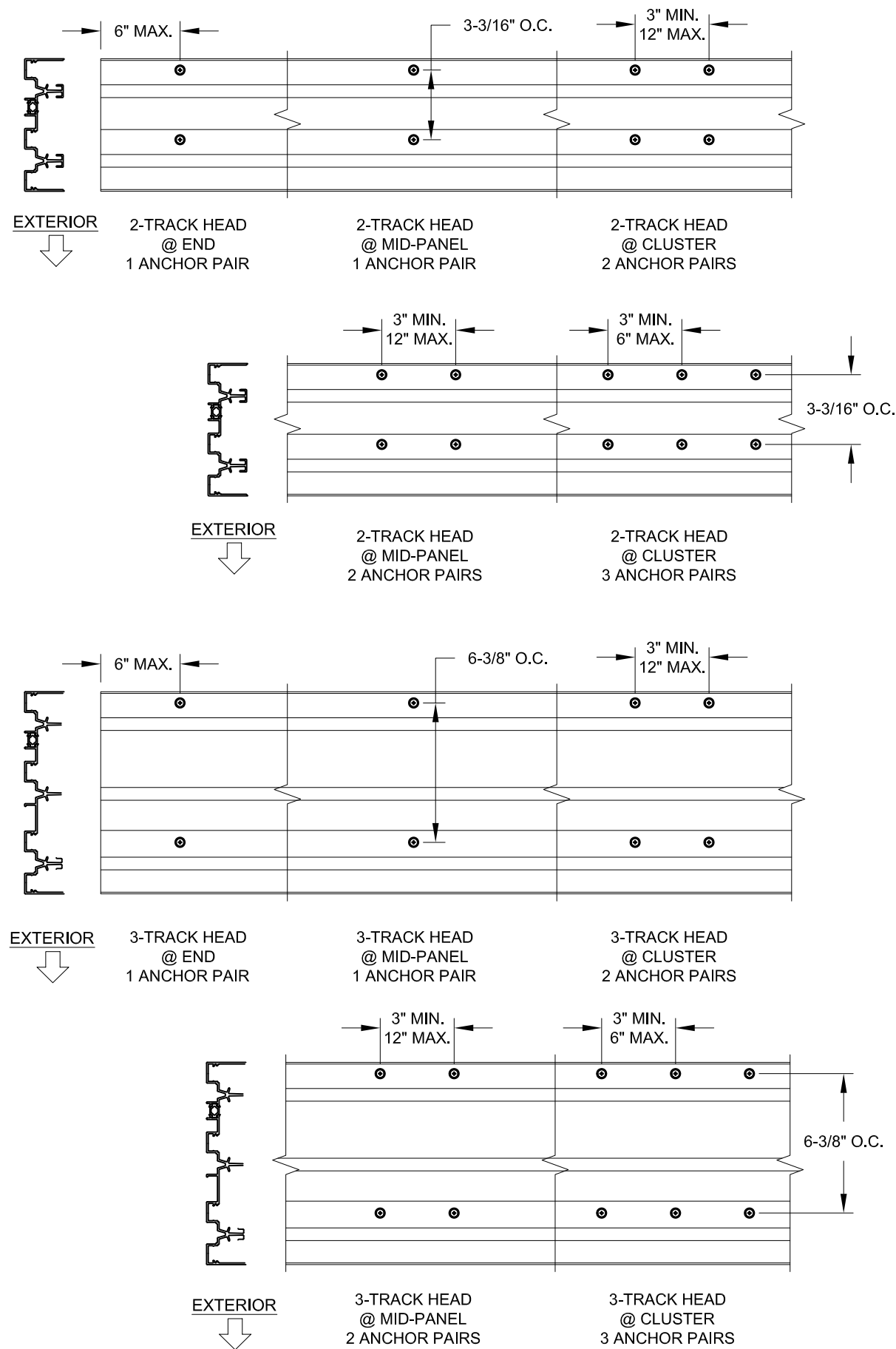
ASSEMBLY
DETAILS FOR
2-TRACK FRAMES
(OTHER FRAME TYPES & CONFIGURATIONS SIMILAR)



- NOTES:
- 1) ALL FRAME CORNERS TO USE SEALANT.
 - 2) FOR CLARITY, NOT ALL PARTS/OPTIONS ARE SHOWN ON DRAWING.

WINDOOR® INCORPORATED		WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD N VENICE, FL 34275 (833) 554-5432		PREPARED BY A. LYNN MILLER		
				1070 TECHNOLOGY DRIVE		
				N. VENICE, FL 34275		
				(941) 480-1600		
		REGISTRATION #29296				
		COPYRIGHT © 2020 WINDOOR, INC., LIMITED		06/01/18		
		LICENSE TO MAKE COPIES FOR PERMITTING.		Date		
Title		ALUMINUM LIFT AND SLIDE DOOR (LM)		By		JENS ROSOWSKI
Desc.		CORNER ASSEMBLY DETAILS		Drawn		JENS ROSOWSKI
Series		LS9000T-LM		DWG No.		9000LM-FPA-1
		Sheet		5 OF 7		Rev. C

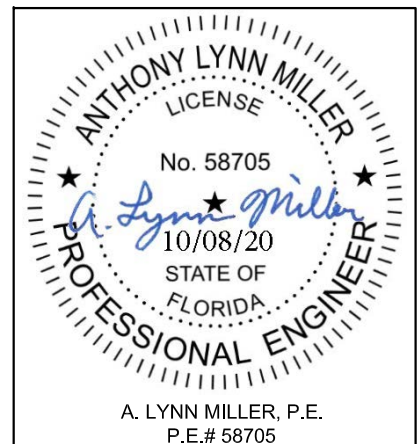




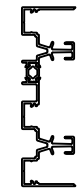
NOTES:
 1) SILL PLATE MAY BE FABRICATED WITH ADDITIONAL ANCHOR HOLES WHICH ARE NOT REQUIRED FOR INSTALLATION.
 2) ANCHOR PATTERNS MAY VARY FROM THOSE SHOWN. THE SAME QUANTITY, MINIMUM O.C. SPACING AND EDGE DISTANCE MUST BE USED.

Revision:

WINDOOR® INCORPORATED		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	
WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD N VENICE, FL 34275 (833) 554-5432		REGISTRATION #29296	
		COPYRIGHT © 2020 WINDOOR, INC., LIMITED LICENSE TO MAKE COPIES FOR PERMITTING.	
ALUMINUM LIFT AND SLIDE DOOR (LM)		Date	06/01/18
FRAME ANCHOR LOCATIONS		JENS ROSOWSKI	
LS9000T-LM		DWG No.	9000LM-FPA-1
6 OF 7		C	
Sheet		Rev.	
Series		JENS ROSOWSKI	
Desc.		By	
Title		Date	

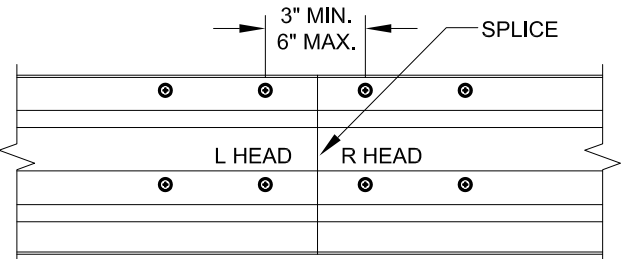


HEAD AND SILL ANCHORAGE AT SPLICE LOCATIONS

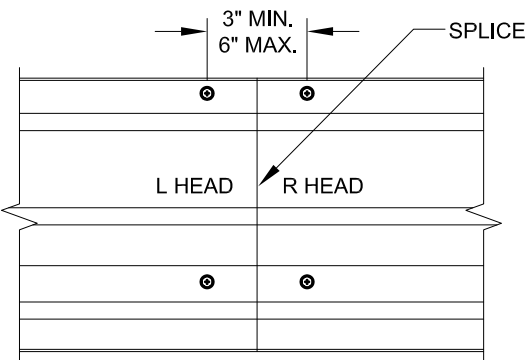


EXTERIOR

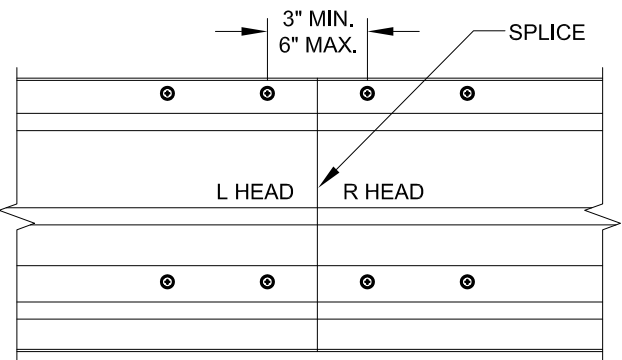
2-TRACK HEAD SPLICE @ CLUSTER
FOR 2 ANCHOR PAIRS PER TABLE 3



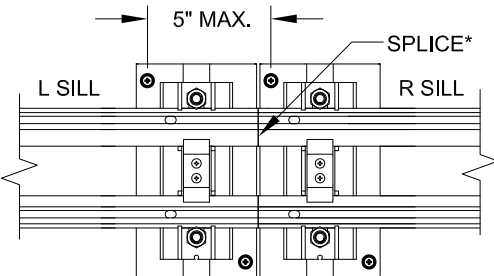
2-TRACK HEAD SPLICE @ CLUSTER
FOR 3 ANCHOR PAIRS PER TABLE 3
(ROUNDUP TO 4 ANCHOR PAIRS AS SHOWN)



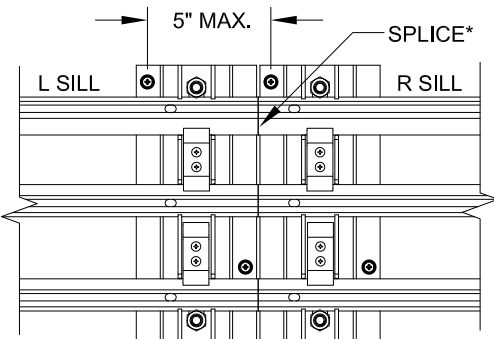
3-TRACK HEAD SPLICE @ CLUSTER
FOR 2 ANCHOR PAIRS PER TABLE 3



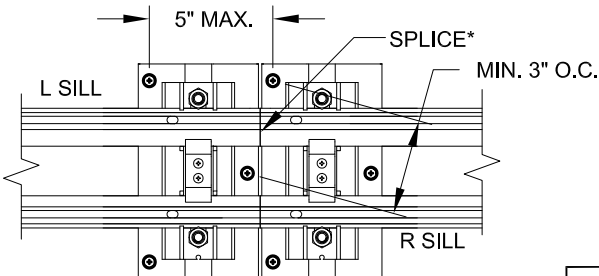
3-TRACK HEAD SPLICE @ CLUSTER
FOR 3 ANCHOR PAIRS PER TABLE 3
(ROUNDUP TO 4 ANCHOR PAIRS AS SHOWN)



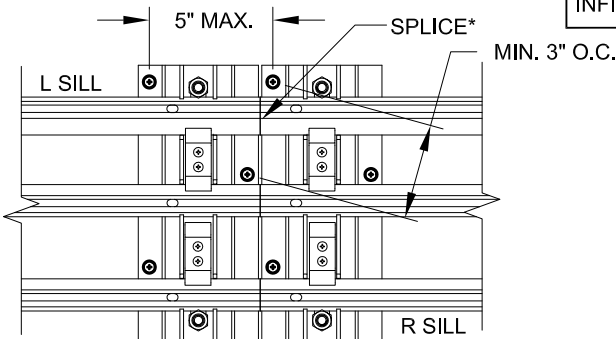
2-TRACK SILL SPLICE @ CLUSTER
2 SILL ANCHOR PLATES REQUIRED
FOR 2 ANCHORS PAIRS (4 ANCHORS
TOTAL) REQUIRED PER TABLE 3



3-TRACK SILL SPLICE @ CLUSTER
2 SILL ANCHOR PLATES REQUIRED
FOR 2 ANCHORS PAIRS (4 ANCHORS
TOTAL) REQUIRED PER TABLE 3

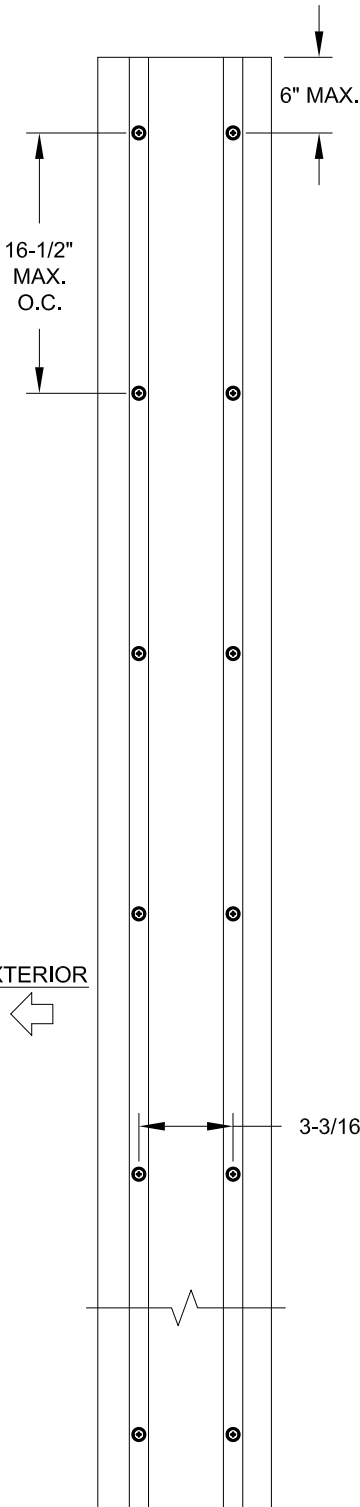


2-TRACK SILL SPLICE @ CLUSTER
2 SILL ANCHOR PLATES REQUIRED
FOR 3 ANCHORS PAIRS (6 ANCHORS
TOTAL) REQUIRED PER TABLE 3

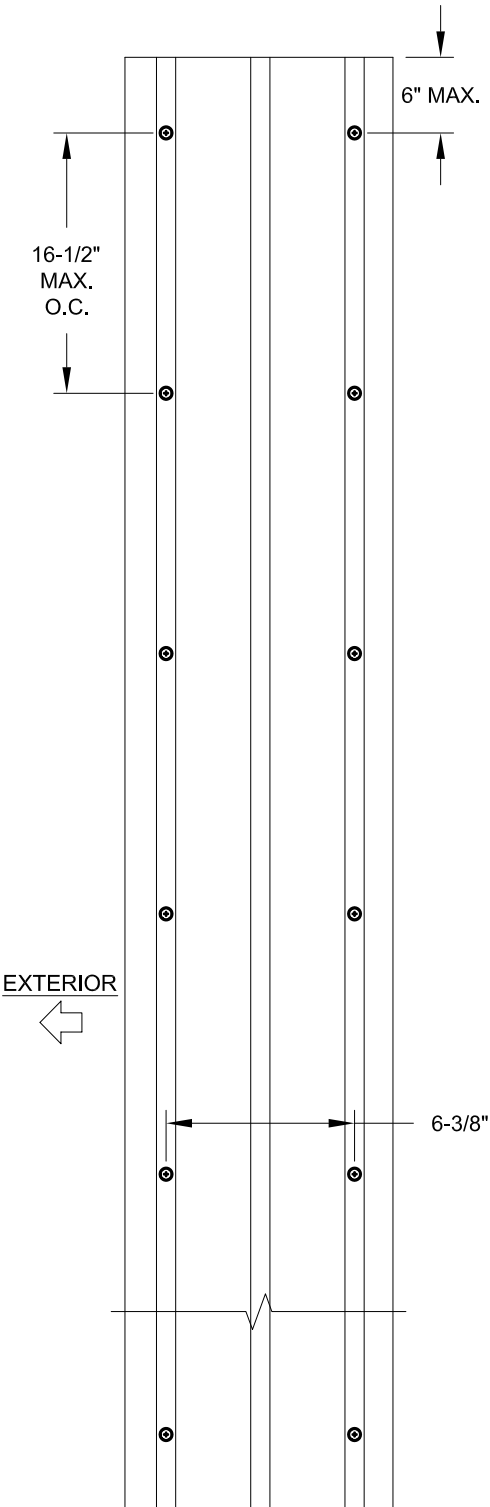


3-TRACK SILL SPLICE @ CLUSTER
2 SILL ANCHOR PLATES REQUIRED
FOR 3 ANCHORS PAIRS (6 ANCHORS
TOTAL) REQUIRED PER TABLE 3

* ENTIRE SPLICE
PERIMETER
MUST BE SEALED,
BY OTHERS, TO
PREVENT WATER
INFILTRATION.



2-TRACK JAMB



3-TRACK JAMB

- NOTES:
- 1) SILL PLATE MAY BE FABRICATED WITH ADDITIONAL ANCHOR HOLES WHICH ARE NOT REQUIRED FOR INSTALLATION.
 - 2) ANCHOR PATTERNS MAY VARY FROM THOSE SHOWN. THE SAME QUANTITY, MINIMUM O.C. SPACING AND EDGE DISTANCE MUST BE USED.
 - 3) HORIZONTAL SPLICES TO ONLY BE LOCATED WHERE TWO PANELS MEET (I.E. ANCHOR CLUSTER LOCATIONS).

Revision: ADDED SHEET 7, SPLICE
INFO. - JR - 10/07/20

WINDOOR® INCORPORATED		WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD N VENICE, FL 34275 (833) 554-5432		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600		REGISTRATION #29296		COPYRIGHT © 2020 WINDOOR, INC., LIMITED LICENSE TO MAKE COPIES FOR PERMITTING.	
Series	Dec.	ALUMINUM LIFT AND SLIDE DOOR (LM)		Title	Date	06/01/18			
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	
LS9000T-LM		Sheet		7 OF 7		DWC		No.	

